

Wingseat

ASSEMBLY MANUAL



1. Wingseat assembly manual

Setup

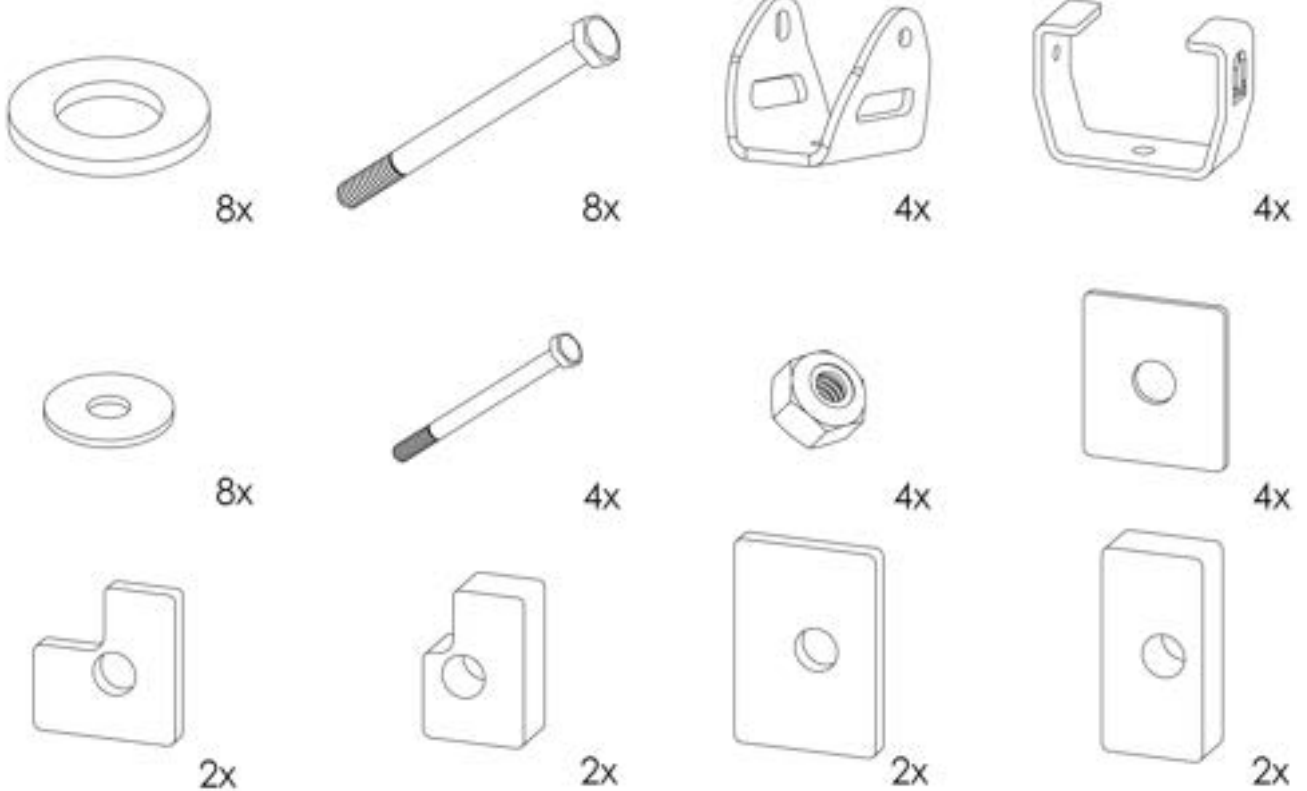
Setting up the up the wing seat

2. Supplies and tools

- Torque wrench
- Ratchet
- Molykote



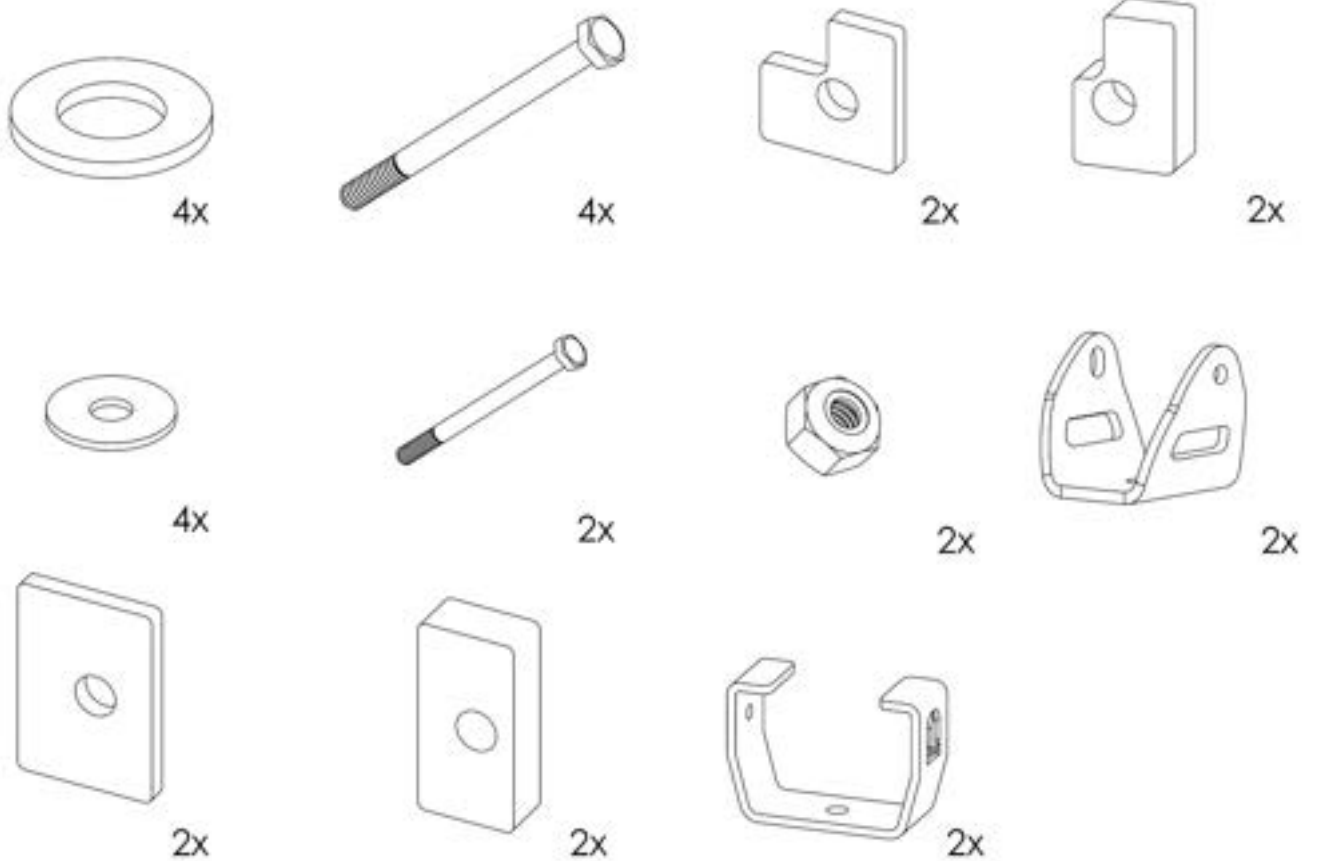
Total parts for assembly:



3. Rear crossbar assembly



Rear part supplies:

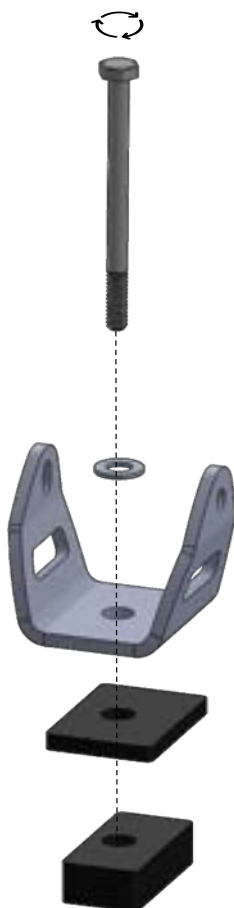




1. Remove one bolt.

(Remove only one bolt so that the hull is still connected to the crossbar)

2. Place the support plates.



1.



2.



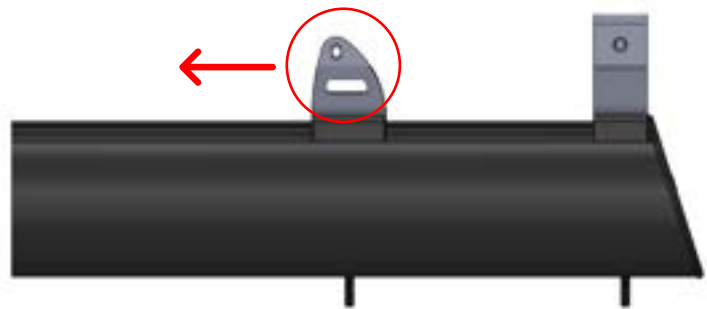
3. Grease the new bolts before mounting.

3.

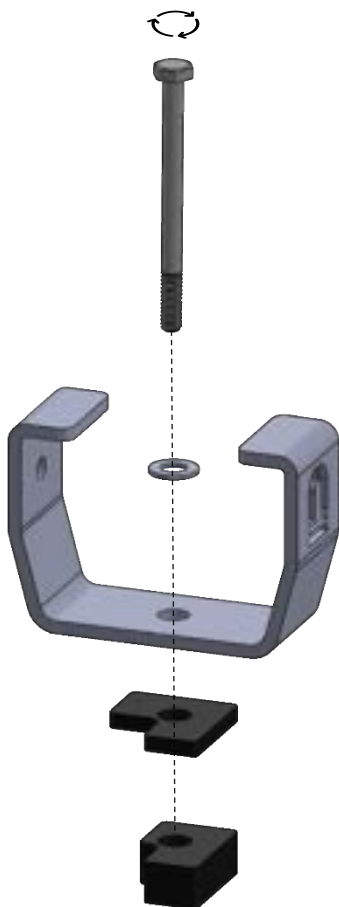


Do not exceed the recommended 30 Nm, over-tightening the bolts results in damaged threads.

3. Make sure that the side of the holes is facing to the center of the crossbar.



4. After the new bolt is mounted you can now loosen the bolt on the other side.



5. Place the support blocks and mount the new bolt.

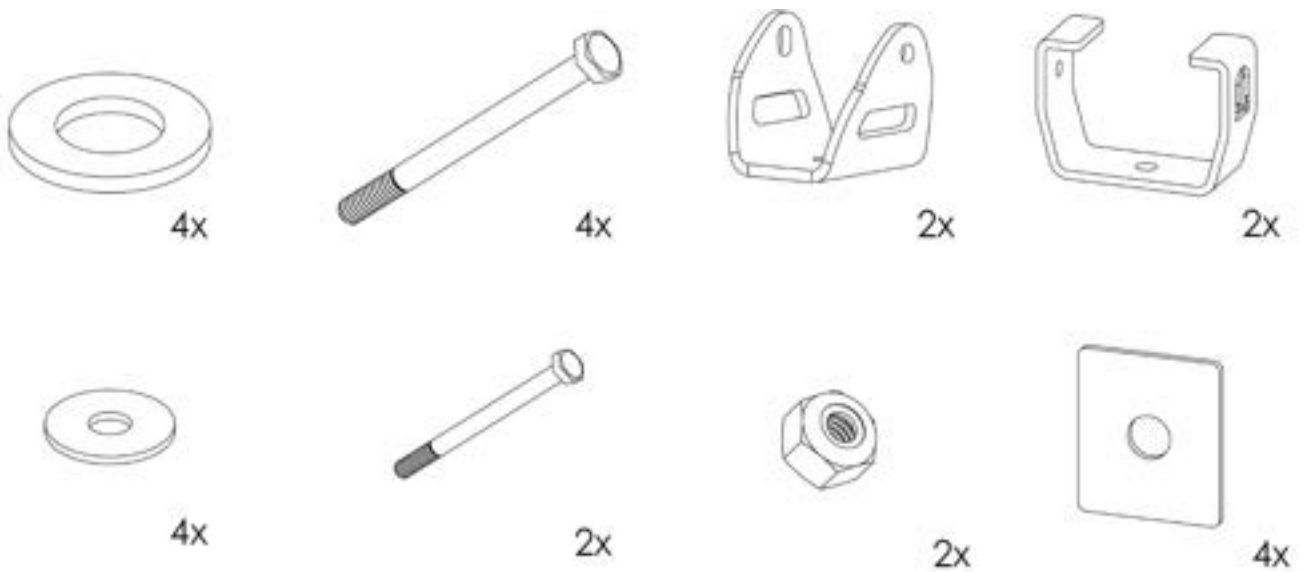


Do not exceed the recommended 30 Nm, over-tightening the bolts results in damaged threads.

4. Front crossbar assembly



Front part supplies:

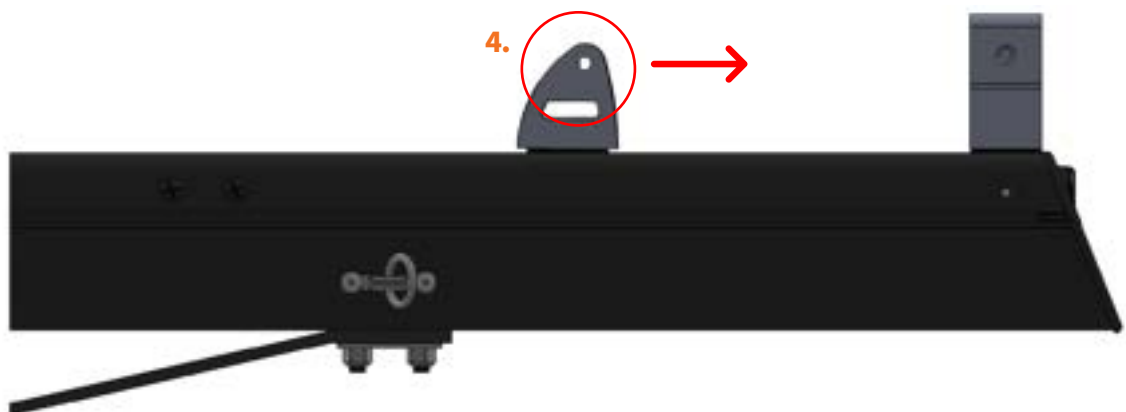
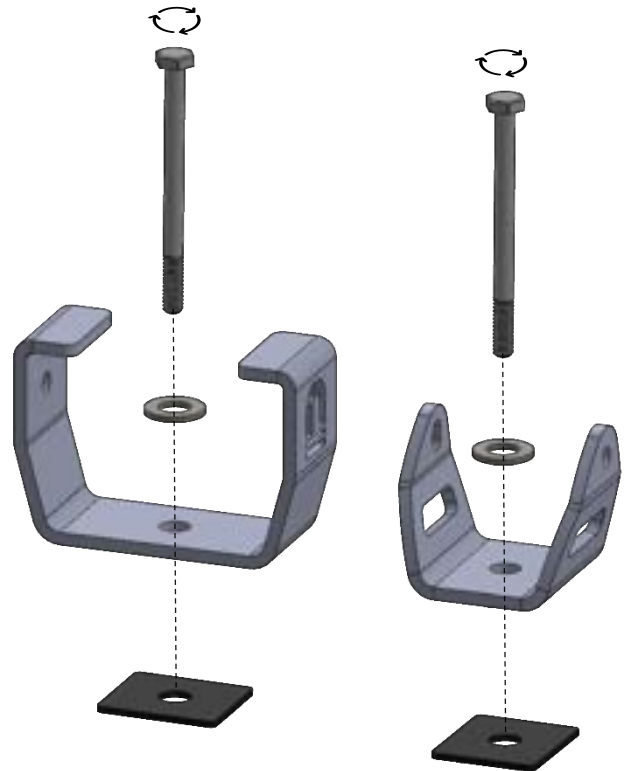




1. Remove one bolt.

(Make sure to remove only one bolt so that the hull is still connected to the crossbar.)

2. Place the support plates, rings and brackets.
3. Grease the new bolts before mounting.
4. Make sure that the side of the holes is facing outwards to the end of the crossbar.



Do not exceed the recommended 30 Nm, over-tightening the bolts results in damaged threads.

4. Installing the wingseat

1. Place the extension tubes between the subframes.



2. Mount the subframes and slide the support blocks in place so that the frame is fixed.



2. Trampoline rigging.



1. Tie the ends lengthwise first.
2. Tie the trampoline together widthwise.
3. Mount the shockcord to hold the trampoline in boatpark position.

- 2x Shockcord 1m (5mm)
- 2x Trimstar 7,5m (4mm)
- 4x Trimstar 1m (4mm)

